

Z33X/Z34X-BLLT

M18 x 1.5 thread throughout for adapters/sensors

Apply thread sealant or Teflon tape

8mm HEX drive
Torque rear cover bolts to **44Nm (32 ft.lb)**

Set studs in place hand tight using 6mm HEX drive

Torque nuts to **110Nm (81 ft.lb)**

Torque plugs to **35Nm (25 ft.lb)**

Fill Hole
Capacity **2.0L (2.1qts)**

Install using **high strength** thread
locker (Loctite 263) or equivalent
Torque to **10Nm (7.4 ft.lb)**

Baffle Plate

