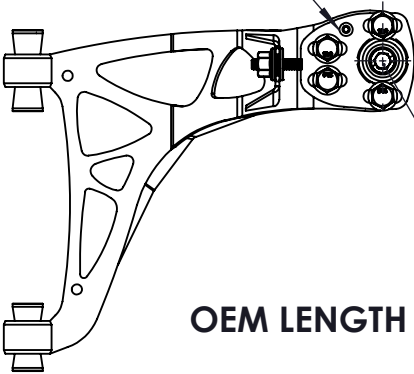


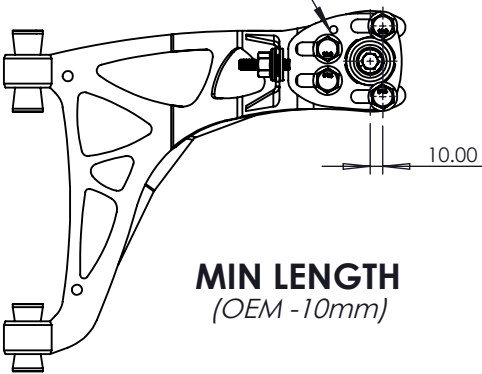
XE10-RUCA

USE LOCATING BOLT FOR
OEM POSITION



OEM LENGTH

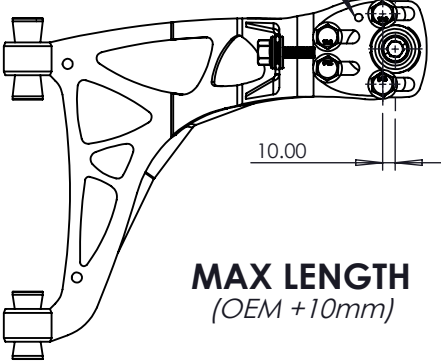
LOCATING BOLT REMOVED



MIN LENGTH
(OEM - 10mm)

BOLTS AND BEARING
CENTRE ARE ALIGNED

LOCATING BOLT REMOVED



MAX LENGTH
(OEM + 10mm)

ARM ADJUSTMENT GUIDE

1. REMOVE OEM LENGTH BOLT.
2. LOOSEN THE TOP 4 LOCKING BOLTS.
3. ADJUST ARM LENGTH USING THE ADJUSTER NUT AS DESIRED.
4. TIGHTEN THE 4 LOCKING BOLTS TO THE TORQUE SPEC SHOWN.

!! CRITICAL !! APPLY LOCTITE 242 (BLUE)

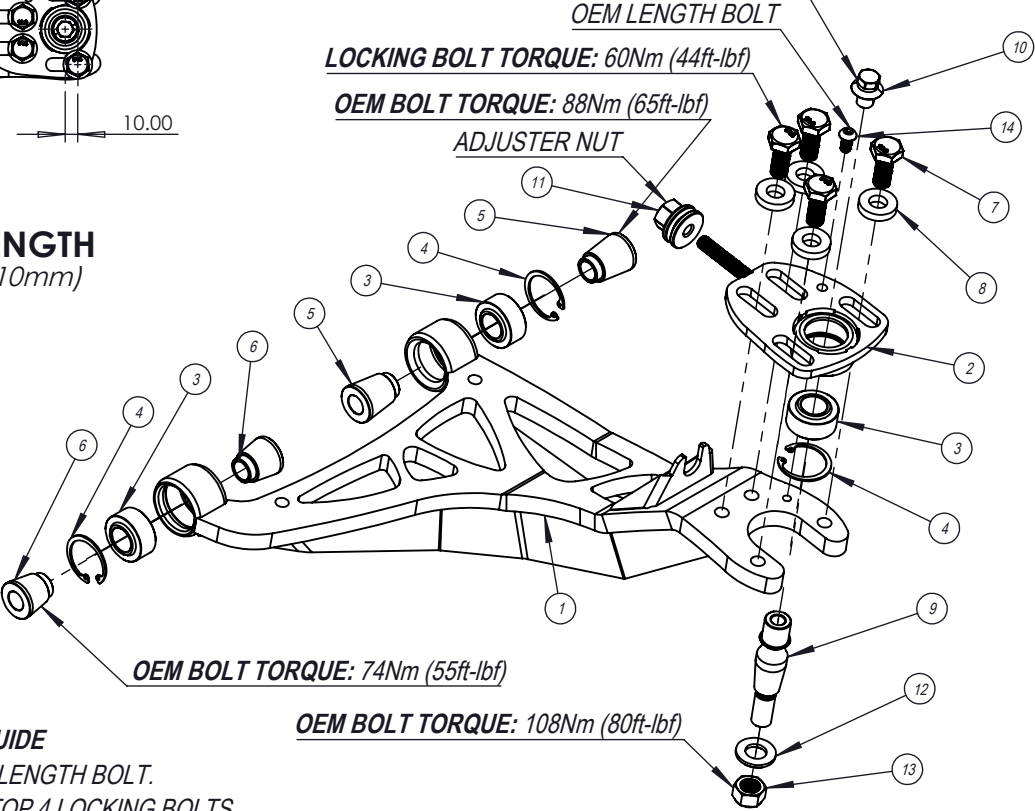
BOLT TORQUE: 50Nm (37ft-lbf)

OEM LENGTH BOLT

LOCKING BOLT TORQUE: 60Nm (44ft-lbf)

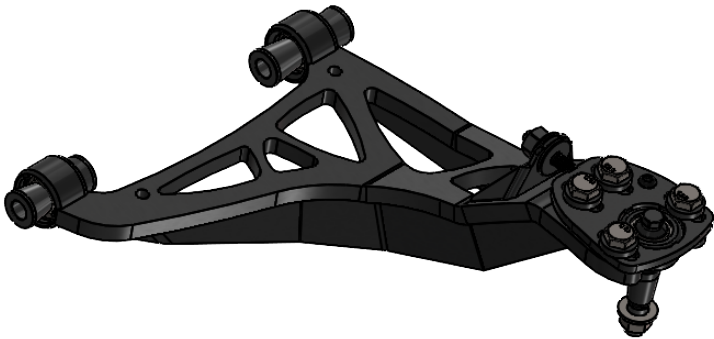
OEM BOLT TORQUE: 88Nm (65ft-lbf)

ADJUSTER NUT



OEM BOLT TORQUE: 74Nm (55ft-lbf)

OEM BOLT TORQUE: 108Nm (80ft-lbf)



ITEM NO.	DESCRIPTION	QTY.
1	RHS WELDED ARM	1
2	RHS WELDED ADJUSTER ASSEMBLY	1
3	COM10-T SPHERICAL BEARING	3
4	30.0ID 1.2T CIRCLIP	3
5	COM10T SPACER 12.2 X 64.5 - LM	2
6	COM10T SPACER 12.2 X 53.5 - LM	2
7	DIN 933, GRADE 12.9, HEX HEAD SCREW	4
8	M10X23X4 WASHER	4
9	XE10 RUCA COM10T STUD	1
10	TOP A-ARM BEARING BOLT	1
11	CUSTOM RUCA ADJUSTER NUT	1
12	M12X24X2.5 WASHER	1
13	ISO CLASS 8, METAL LOCKING NUT	1
14	BUTTON HEAD HEX DRIVE SCREW	1