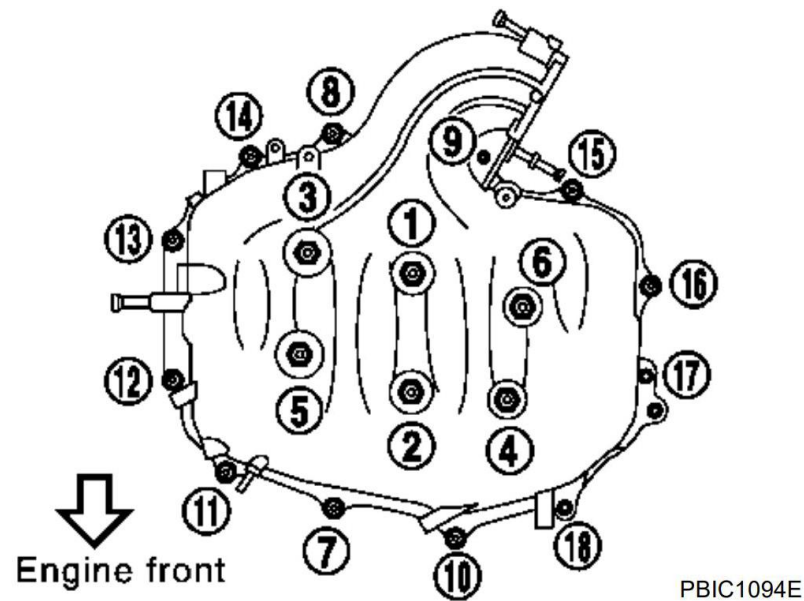


INTK-SPCR

3/3

OEM Torque Value: Nm (lb-ft, kg/mm)

UPPER TORQUE SEQUENCE

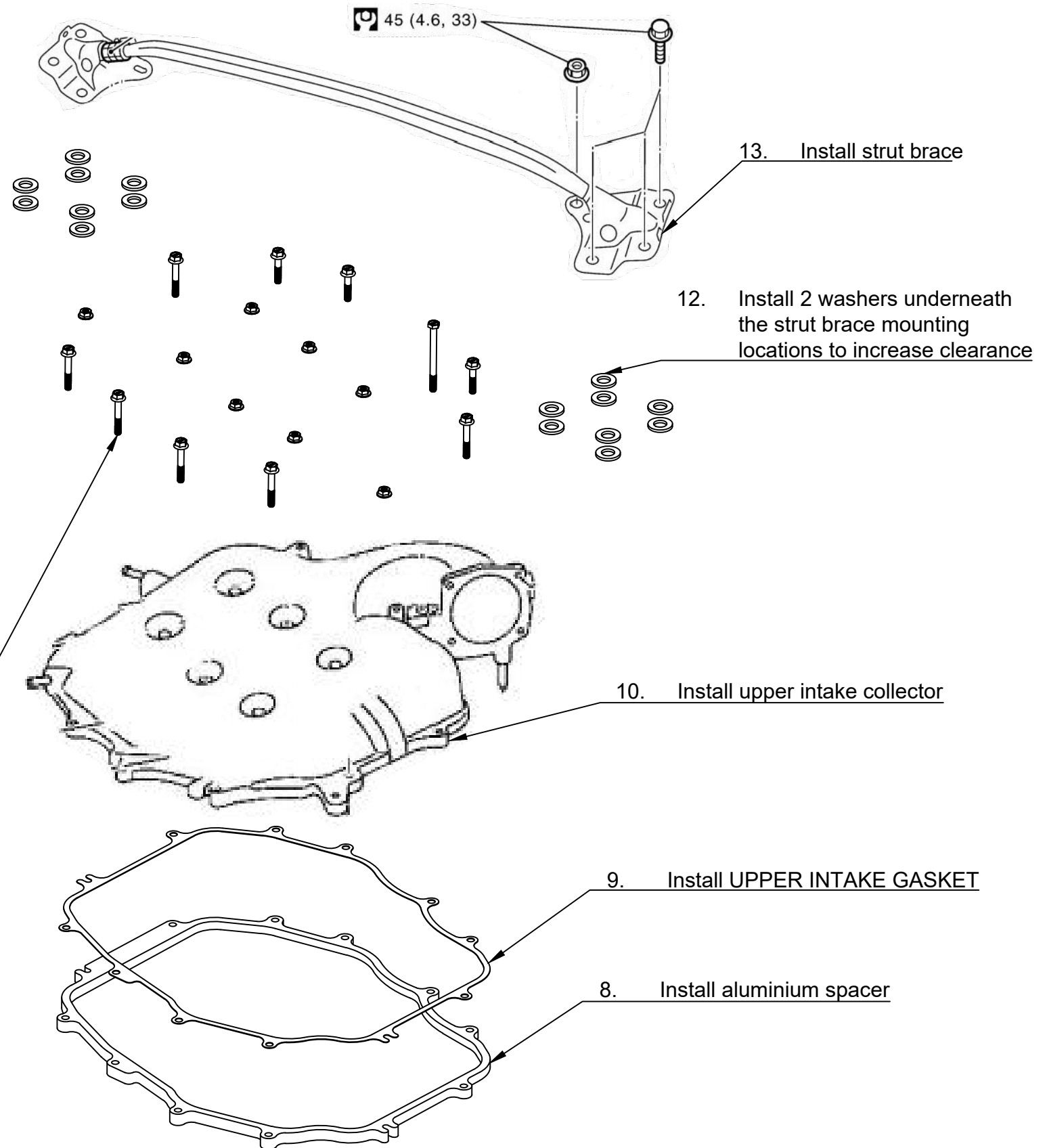


11. Install bolts and nuts
Locations to be matched
with lengths in parts list
Use UPPER torque sequence to
11.8-13.7 N.m (9-10 ft.lb)

MATCH ITEM NUMBER TO
TORQUE SEQUENCE NUMBER
FOR CORRECT BOLT LENGTH

9	M6 x 1.0 x 70
7, 10, 11, 13, 16, 18	M6 x 1.0 x 40
8, 14, 15	M6 x 1.0 x 30
1, 2, 3, 4, 5, 6, 12, 17	M6 Nut
Item Number	Description
Parts List	

14. Re-install all OEM hoses, brackets and intake pipe



FRONT