

- 1. REMOVE CASTER ARM FROM THE VEHICLE.
- USE A PRESS TO REMOVE THE OEM BUSH.
- 3. CLEAN THE INNER SURFACE TO PREPARE IT FOR THE NEW BUSH.
- APPLY LOCTITE 609 (BEARING RETAINER), TO THE INNER SURFACE OF THE ARM.
 ALIGN THE "INSIDE" TEXT TO THE INNER SIDE OF THE ARM.
- 5. PRESS THE BUSH HOUSING INTO THE ARM.
 (ALTERNATIVELY USE A RUBBER MALLET OR A HAMMER AND WOODEN BLOCK).
- 6. GREASE THE POLYURETHANE BUSH AND RE-INSTALL THE ARM USING THE SPACERS AS SHOWN IN THE ABOVE DIAGRAM.
- 7. REPEAT STEPS 1-6 FOR THE OTHER SIDE OF THE VEHICLE.

ITEM	DESCRIPTION PARTS LIST:	QTY
1	SPHERICAL BEARING HOUSING	2
2	COM16T SPHERICAL BEARING	2
3	1-3/4 INCH ID CIRCLIP	2
4	HIGH MISALIGNMENT SPACER	4
5	SAFETY RETENTION PLATE	2
6	PILOT BUSHING	2
7	M4 x 16 STAINLESS STEEL WASHER	6
8	M4 STAINLESS STEEL BOLT	6

